

Silvabrite Solder Paste

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 01/23/2018

Version: 5.0

SECTION 1: Identification

1.1. Identification

Product form : Substance
Trade name : Silvabrite Solder Paste
Product code : A00000228

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

No additional information available

1.4. Emergency telephone number

No additional information available

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Acute toxicity (oral), Category 4	H302	Harmful if swallowed.
Skin corrosion/irritation, Category 1B	H314	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation, Category 1	H318	Causes serious eye damage.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS-US labelling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H318 - Causes serious eye damage.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements (GHS-US) : P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 - If swallowed: Call a poison center/doctor if you feel unwell
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center/doctor
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label)
P330 - Rinse mouth.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

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2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Name : SILVABRITE SOLDER PASTE

Name	Product identifier	%
Petrolatum	(CAS-No.) 8009-03-8	50 - 60
Zinc chloride	(CAS-No.) 7646-85-7	19 - 25
Ethylene glycol	(CAS-No.) 107-21-1	8 - 12

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures general : Call a physician immediately.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Burns.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Dry powder.
- Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical

- Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Mechanically recover the product.

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Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethylene glycol (107-21-1)		
ACGIH	ACGIH TWA (ppm)	25 ppm (vapor fraction)
ACGIH	ACGIH STEL (mg/m ³)	10 mg/m ³ (inhalable particulate matter, aerosol only)
ACGIH	ACGIH STEL (ppm)	50 ppm (vapor fraction)
Zinc chloride (7646-85-7)		
ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (fume)
ACGIH	ACGIH STEL (mg/m ³)	2 mg/m ³ (fume)
OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³ (fume)
IDLH	US IDLH (mg/m ³)	50 mg/m ³ (fume)
NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (fume)
NIOSH	NIOSH REL (STEL) (mg/m ³)	2 mg/m ³ (fume)
Petrolatum (8009-03-8)		
Not applicable		

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid

Colour : No data available

Odour : No data available

Odour threshold : No data available

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pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Oral: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

ATE US (oral)	500 mg/kg bodyweight
Ethylene glycol (107-21-1)	
LD50 oral rat	4700 mg/kg
LD50 dermal rat	10600 mg/kg
ATE US (oral)	4700 mg/kg bodyweight
ATE US (dermal)	10600 mg/kg bodyweight
Zinc chloride (7646-85-7)	
LD50 oral rat	1100 mg/kg
LC50 inhalation rat (mg/l)	<= 1975 mg/m ³ (Exposure time: 10 min)
ATE US (oral)	1100 mg/kg bodyweight

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Petrolatum (8009-03-8)	
LD50 dermal rabbit	3600 mg/kg
ATE US (dermal)	3600 mg/kg bodyweight

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Ethylene glycol (107-21-1)	
LC50 fish 1	41000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
EC50 Daphnia 1	46300 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	14 - 18 ml/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethylene glycol (107-21-1)	
Log Pow	-1.93

Zinc chloride (7646-85-7)	
BCF fish 1	16000

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ethylene glycol (107-21-1)	
1990 Hazardous Air Pollutant (Clean Air Act)	Yes

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

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SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not applicable

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Ethylene glycol (107-21-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	5000 lb
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Zinc chloride (7646-85-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

CERCLA RQ	1000 lb
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Petrolatum (8009-03-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Ethylene glycol (107-21-1)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Zinc chloride (7646-85-7)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Petrolatum (8009-03-8)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

⚠ WARNING: This product can expose you to Ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	Carcinogenicity	Developmental toxicity	Reproductive toxicity male	Reproductive toxicity female	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Ethylene glycol(107-21-1)		X				8700 µg/day oral; ingested

Component	State or local regulations
Ethylene glycol(107-21-1)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

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Component	State or local regulations
Zinc chloride(7646-85-7)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
Petrolatum(8009-03-8)	

SECTION 16: Other information

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Full text of H-statements:

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H373	May cause damage to organs through prolonged or repeated exposure.

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product