

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
 Trade name : HANDY LIQUID FLUX  
 Product code : A00000700

#### 1.2. Recommended use and restrictions on use

Recommended use : Alloys for brazing/soldering and other metallurgical processes

#### 1.3. Supplier

Lucas-Milhaupt, Inc.  
 5656 South Pennsylvania Ave.  
 Cudahy, WI 53110 - USA  
 T (414)-769-6000  
[LM\\_SDSinfo@lucasmilhaupt.com](mailto:LM_SDSinfo@lucasmilhaupt.com) - [www.Lucasmilhaupt.com](http://www.Lucasmilhaupt.com)

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300  
 CHEMTREC outside the USA and Canada +1 701-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Reproductive toxicity, Category 2 H361 Suspected of damaging fertility or the unborn child.

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H361 - Suspected of damaging fertility or the unborn child.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P308+P313 - If exposed or concerned: Get medical advice/attention.  
 P405 - Store locked up.  
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%
BORAX	(CAS-No.) 1303-96-4	4 - 6

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Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after eye contact : Eye irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Dry powder. Water spray. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Water.

#### 5.2. Specific hazards arising from the chemical

- Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

#### 5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

##### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
- Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

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<b>BORAX (1303-96-4)</b>		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (inhalable particulate matter)
ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	6 mg/m <sup>3</sup> (inhalable particulate matter)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Alkali earth metals.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

#### BORAX (1303-96-4)

LD50 oral rat	3493 mg/kg
LD50 dermal rabbit	> 10000 mg/kg
LC50 inhalation rat (mg/l)	> 2 mg/m <sup>3</sup> (Exposure time: 4 h)
ATE US (oral)	3493 mg/kg bodyweight

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Symptoms/effects after eye contact : Eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Not regulated

#### Transportation of Dangerous Goods

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### BORAX (1303-96-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

##### BORAX (1303-96-4)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### 15.3. US State regulations

Component	State or local regulations
BORAX (1303-96-4)	U.S. - Massachusetts - Right To Know List U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 01/23/2018

Full text of H-statements:

H361	Suspected of damaging fertility or the unborn child.
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SDS US (GHS HazCom 2012)

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