

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Trade name : HANDY FLO 801
 Product code : A00000907

1.2. Recommended use and restrictions on use

Recommended use : Binders for metal brazing

1.3. Supplier

Lucas-Milhaupt, Inc.
 5656 South Pennsylvania Ave.
 Cudahy, WI 53110 - USA
 T (414)-769-6000
LM_SDSinfo@lucasmilhaupt.com - www.Lucasmilhaupt.com

1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300
 CHEMTREC outside the USA and Canada +1 701-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (inhal.), Category 4 H332 Harmful if inhaled.
 Specific target organ toxicity — Repeated exposure, Category 1 H372 Causes damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
 Hazard statements (GHS US) : H332 - Harmful if inhaled.
 H372 - Causes damage to organs through prolonged or repeated exposure.

Precautionary statements (GHS US) : P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
 P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P271 - Use only outdoors or in a well-ventilated area.
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P312 - Call a poison center/doctor if you feel unwell
 P314 - Get medical advice/attention if you feel unwell.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

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Name	Product identifier	%
Dimethylamine hydrochloride	(CAS-No.) 506-59-2	17.82
GLYCINE ETHYL ESTER HYDROCHLORIDE 99%	(CAS-No.) 623-33-6	2
Petroleum distillates, hydrotreated light	(CAS-No.) 64742-47-8	1.27

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Irritation.
- Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Dry powder. Water spray. Foam.
- Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical

- Fire hazard : May form combustible dust concentrations in air.
- Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Mechanically recover the product.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid dust formation.
- Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

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7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Petroleum distillates, hydrotreated light (64742-47-8)

Not applicable

Dimethylamine hydrochloride (506-59-2)

Not applicable

GLYCINE ETHYL ESTER HYDROCHLORIDE 99% (623-33-6)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: Not applicable
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: Not applicable

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Explosive properties : No data available
Oxidising properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid dust formation. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Inhalation: Harmful if inhaled.

ATE US (gases)	4500 ppmv/4h
ATE US (vapours)	11 mg/l/4h
ATE US (dust,mist)	1.5 mg/l/4h

Petroleum distillates, hydrotreated light (64742-47-8)

LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat (mg/l)	> 5.2 mg/l/4h
ATE US (vapours)	3 mg/l/4h

Dimethylamine hydrochloride (506-59-2)

LD50 oral rat	1070 mg/kg
ATE US (oral)	1070 mg/kg bodyweight

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Reproductive toxicity : Not classified
STOT-single exposure : Not classified

STOT-repeated exposure : Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified
Viscosity, kinematic : No data available

Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Petroleum distillates, hydrotreated light (64742-47-8)

LC50 fish 1	45 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	2.2 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Petroleum distillates, hydrotreated light (64742-47-8)

BCF fish 1	61 - 159
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12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not applicable

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Petroleum distillates, hydrotreated light (64742-47-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Dimethylamine hydrochloride (506-59-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

GLYCINE ETHYL ESTER HYDROCHLORIDE 99% (623-33-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

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Petroleum distillates, hydrotreated light (64742-47-8)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Dimethylamine hydrochloride (506-59-2)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

GLYCINE ETHYL ESTER HYDROCHLORIDE 99% (623-33-6)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Component	State or local regulations
Petroleum distillates, hydrotreated light(64742-47-8)	
Dimethylamine hydrochloride(506-59-2)	
GLYCINE ETHYL ESTER HYDROCHLORIDE 99%(623-33-6)	

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-statements:

H332	Harmful if inhaled.
H372	Causes damage to organs through prolonged or repeated exposure.

SDS US (GHS HazCom 2012)

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