

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
 Trade name : HF 753  
 Product code : A00001374

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Flux for metal brazing  
 Recommended use : Flux for metal brazing

#### 1.3. Supplier

Lucas-Milhaupt, Inc.  
 5656 South Pennsylvania Ave.  
 Cudahy, WI 53110 - USA  
 T (414)-769-6000  
 Contact:SDS Contact

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300  
 CHEMTREC outside the USA and Canada +1 701-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 2 H315 Causes skin irritation.  
 Serious eye damage/eye irritation, Category 2 H319 Causes serious eye irritation.  
 Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation.  
 H319 - Causes serious eye irritation.

Precautionary statements (GHS US) : P264 - Wash hands, forearms and face thoroughly after handling.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P302+P352 - If on skin: Wash with plenty of water  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P321 - Specific treatment (see supplemental first aid instruction on this label)  
 P332+P313 - If skin irritation occurs: Get medical advice/attention.  
 P337+P313 - If eye irritation persists: Get medical advice/attention.  
 P362+P364 - Take off contaminated clothing and wash it before reuse.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

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Name	Product identifier	%
2,4-Pentanediol, 2-methyl-	(CAS-No.) 107-41-5	24.75 - 45

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

No additional information available

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

#### 5.2. Specific hazards arising from the chemical

No additional information available

#### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

2,4-Pentanediol, 2-methyl- (107-41-5)		
ACGIH	ACGIH TWA (ppm)	25 ppm (vapor fraction)
ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable particulate matter, aerosol only)

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2,4-Pentanediol, 2-methyl- (107-41-5)		
ACGIH	ACGIH STEL (ppm)	50 ppm (vapor fraction)
NIOSH	NIOSH REL (ceiling) (mg/m <sup>3</sup> )	125 mg/m <sup>3</sup>
NIOSH	NIOSH REL (ceiling) (ppm)	25 ppm

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: Not applicable
Explosive properties	: No data available
Oxidising properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

2,4-Pentanediol, 2-methyl- (107-41-5)	
LD50 oral rat	3700 mg/kg
LD50 dermal rabbit	12300 mg/kg
LC50 inhalation rat (mg/l)	> 310 mg/m <sup>3</sup> (Exposure time: 1 h)
ATE US (oral)	3700 mg/kg bodyweight
ATE US (dermal)	12300 mg/kg bodyweight

Skin corrosion/irritation : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

2,4-Pentanediol, 2-methyl- (107-41-5)	
LC50 fish 1	10500 - 11000 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	2700 - 3700 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

2,4-Pentanediol, 2-methyl- (107-41-5)	
Log Pow	< 0.14

### 12.4. Mobility in soil

No additional information available

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### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not applicable

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Not applicable

### Air transport

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### 2,4-Pentanediol, 2-methyl- (107-41-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### 2,4-Pentanediol, 2-methyl- (107-41-5)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

### 15.3. US State regulations

#### HF 753

U.S. - California - Proposition 65 - Carcinogens List	Yes
U.S. - California - Proposition 65 - Developmental Toxicity	Yes
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	Yes
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Yes

Component	State or local regulations
2,4-Pentanediol, 2-methyl-(107-41-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

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Full text of H-statements:

H315	Causes skin irritation.
H319	Causes serious eye irritation.

SDS US (GHS HazCom 2012)

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